

Incoming  
M/035/0002  
Leslie

FORM MR-AR  
(Revised 11/2008)

STATE OF UTAH  
DEPARTMENT OF NATURAL RESOURCES  
DIVISION OF OIL, GAS AND MINING  
1594 West North Temple - Suite 1210  
Box 145801  
Salt Lake City, Utah 84114-5801  
Telephone: (801) 538-5291  
Fax: (801) 359-3940

LARGE MINING OPERATIONS 2014 PROGRESS REPORT

January 1, 2014 to December 31, 2014

The information required in this form are based on provisions of the Mined Land Reclamation Act, Title 40-8, and the rules as under the Utah Minerals Regulatory Program.

1. Mine Permit Number: **M/035/0002**
2. Mine Name: **Bingham Canyon Mine**
3. Name of Operator/Permittee: **Kennecott Utah Copper LLC (KUC)**

Note: If Operator's address, company representative or phone numbers have changed, please provide a replacement page for the Notice of Intention.

4. Mine Location:  
Sections 7,8,9,10,11,17,18,19,20,21,30 & 32, Township 1S, Range 2W  
Sections 9,11,12,13,14,15,16,22,23,24,25,26 & 36, Township 1S, Range 3W  
Sections 4,5,9,10,11,14,15,22,23,27 & 33, Township 2S, Range 2W  
Sections 7,17,18 & 19, Township 3S, Range 1W  
Sections 4,8,9,13,14,15,16,17,19,20,21,24,25,28,29,30,31 & 32 Township 3S, Range 2W  
Sections 11,12,13,14,15,21,22,23,24,25,26,27,33,34,35 & 36, Township 3S, Range 3W  
Sections 6 & 7, Township 4S, Range 3W  
Sections 1, 2, 3, 11 & 12, Township 4S, Range 3W

5. Report the gross amount of ore mined and waste moved, and the disposition of the materials (onsite stockpiles, sold, waste pile, regraded, etc.):

Mined Ore	46,999,102 Tons <sup>a</sup>
Stockpiled Ore	3,558,096 Tons <sup>b</sup>
Waste Material Moved	177,168,866 Tons <sup>c</sup>
New Disturbance	423 Acres
Area Reclaimed	91 Acres
Total Disturbed Area	9980 Acres <sup>d</sup>

<sup>a</sup>Short tons. Total includes material that was rehandled.

<sup>b</sup>Short tons.

<sup>c</sup>Short tons. Total includes material that was re-handled and/or used for construction projects.

<sup>d</sup>Total mine disturbance from the beginning of mining operations through the end of 2014.

Reviewed  
JAH  
02-02-15

Was the ore shipped off site? If not, where is the ore located?

- No ore was shipped off site.
- Mined ore was either conveyed to the Copperton Concentrator or was stockpiled on site for future processing.

Where is the waste located?

- Waste rock was placed on top of existing waste rock disposal areas, around the perimeter of the open pit.
- Waste rock was also used for re-establishing roads and other construction projects.

6. Briefly describe the reclamation work performed during the past year. A map showing reclaimed areas and dates is suggested. (Submit form MR-SITE for an application for full or partial bond/site release).

Bingham Canyon Mine (Bingham Canyon Mine Figure2-1)

- 1 Enhancements to South End Dumps Storm Water Management
  - A. Constructed new storm water basins in Saints Rest, South Saints Rest, and Castro drainages.
  - B. Removed and stockpiled topsoil from the Yosemite, Saints Rest, South Saints Rest, and Castro drainages in preparation for placement of additional waste rock at the base of the South Dumps. Top soil is to be used in future reclamation.
  - C. Finalizing design of storm water modifications for the Yosemite, Olsen, and Butterfield drainages.
- 2 East Waste Rock Enhancements
  - A. Removed and stockpiled topsoil along the base of the east dumps in preparation for future potential placement of waste rock and the potential installation/modification of mining infrastructure. Top soil is to be used in future reclamation.
- 3 Reclamation Monitoring
  - A. Monitoring for seedling success in Bingham Canyon and other various sites.
  - B. Evaluation of seed mix success and neighbouring native vegetation.
  - C. Monitoring of seed fertilization test plots.
  - D. Physical evaluation of seed mix for impurities.

Bingham Canyon Mine Keystone Dump area

- 4 Store & Release Cover
  - A. Technical support provided by Golder Associates.
  - B. Finalized the collection of meteorological and infiltration data and closed down one of the collection sites.

South Tailings Area: Enhancements of Existing Reclamation

- 5 Reclamation enhancements.
  - A. Limestone and biosolids were placed on approximately 53 acres in the South Tailings Impoundment which was previously disturbed by fire.
  - B. Re-seeding was performed on approximately 43 acres of the South Impoundment

Copperton Rail Line (Figure Railroad Demolition Activity)

- 6 Removed Culverts, Regraded and Reseeded
  - A. Removed culverts and re-graded drainages to establish natural contours in drainages adjacent to ATK property along the Copperton Highline.

- B. Seeded approximately 5 acres near ATK property along the Copperton Highline
- C. Placed additional soil and re-seeded approximately 10 acres near the site of the historic Bonneville Crusher and the Copperton Highline.

7. **Include an updated map depicting surface disturbance and reclamation performed during the year, prepared in accordance with Rule R647-4-105.**

- *The following attachments are provided to detail 2014 reclamation activities:*

- *2014 UDOGM Annual Reclamation Reporting Register*
- *Bingham Canyon Mine Figure 2-1*
- *Figure "South Dump Soil Salvage and Stockpile Locations"*
- *Figure "East Dump Soil Salvage and Stockpile Locations"*
- *Figure "Railroad Demolition Activity"*
- *Figure "September 13, 2013 Storm Event Response Figure 1 Location Map of Work Plan Areas"*

**I hereby certify, under penalties of law, the information provided in this report is true and correct to the best of my knowledge and belief.**

Name (Typed or Print): Steve Schnoor

Title of Operator: Director – Land, Water, and Energy

Signature of Operator:  For Steve Schnoor

Date: January 30, 2015

pb

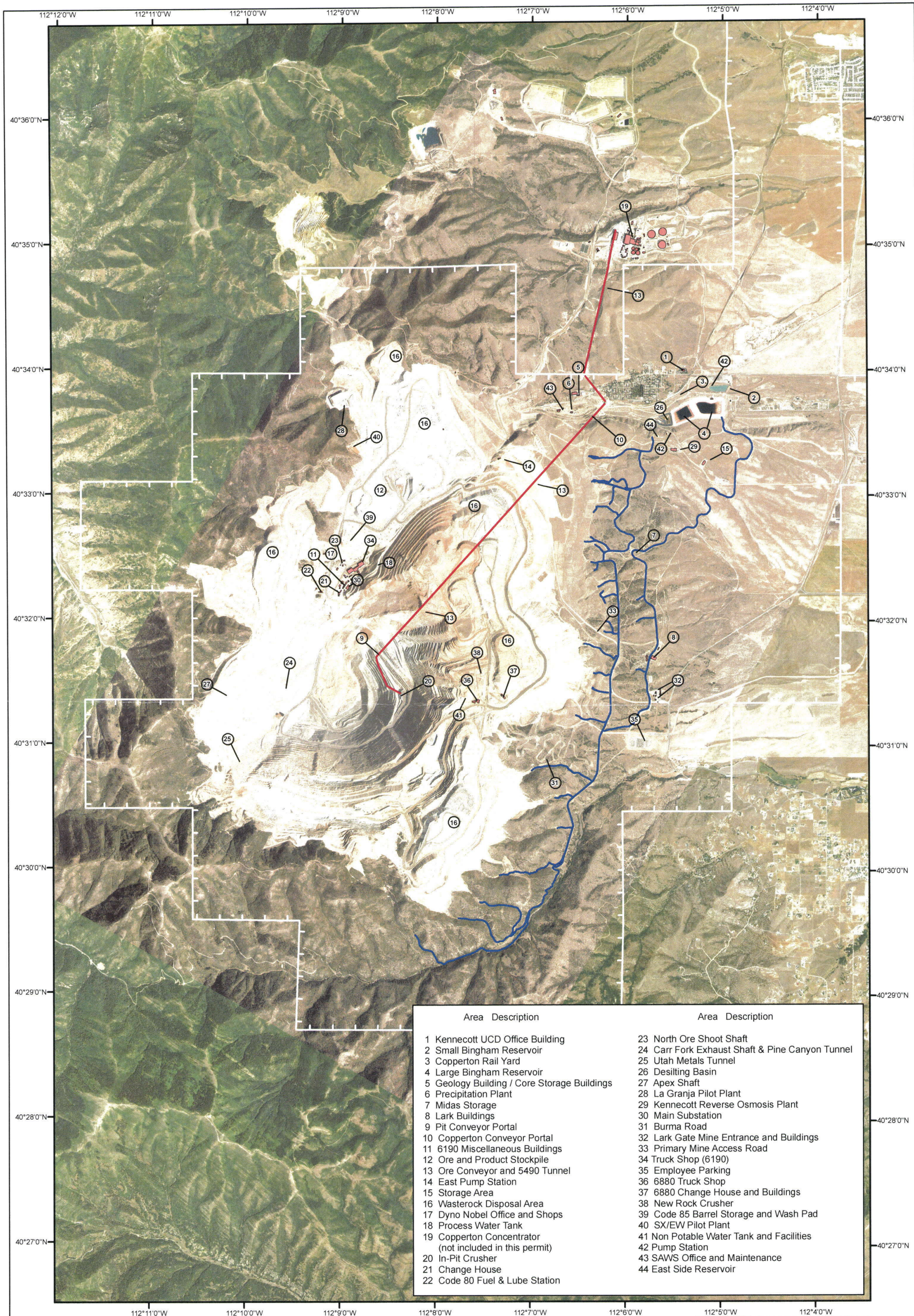
H:\DOGM\Annual Reporting\2010\BCM M-035-002\File02-2010M-035-002BinghamCanyonMineUDNR-DOGMFormMR.doc

2014 Planned <sup>1,3</sup>															
MRP	PLANT	AREA / PROJECT	BAT	Experimental	Demolition	Status	% Complete				\$ Expenditure <sup>2</sup>	Additional			
							Q1	Q2	Q3	Q4		BAT	Experimental	Demolition	Status
M035/0002	Bingham Canyon	South End Dumps	(1) Design Storm Water Basins for several drainages associated with the South Dumps (2) Construct new storm water basins in these drainages (3) Remove top soil/growth media from several of the drainages associated with the South Dumps (4) Place additional mine waste rock at the base of the South Dumps to address past storm water issues.				(1) 75% (2) 25% (3) 100% (4) 0%	(1) 100% (2) 100% (3) 100% (4) 0%			\$ 5,443,384				
M035/0002	Bingham Canyon	Various test plots & established vegetation at Bingham Canyon Mine (BCM)	(1) Vegetation Monitoring associated with BCM (2) monitoring for seedling success associated with Bingham Canyon (3) Vegetation condition monitoring across BCM (native and reclaimed)				(1) 0% (2) 0% (3) 100%	(1) 0% (2) 30% (3) 100%			\$ 50,000				
M035/0002	Bingham Canyon	Store and Release Cover (Keystone)	(1) Field visit by Consultant and continued technical support (2) Continue to collect meteorological and infiltration data (3) Decommission Keystone site according to Plan				(1) 100% (2) 100% (3) 100%	(1) 100% (2) 100% (3) 100%			\$ 3,800				
M035/0002	Bingham Canyon	Reclamation Quality Assessment and Program	(1) Enhance mapping of reclaimed areas (2) Field verification/inspection of 80% of reclaimed areas (3) Field testing of statistical methodology for success and failure				(1) 10% (2) 50% (3) 40%	(1) 40% (2) 100% (3) 40%			\$ 50,000				
M035/0003	Bingham Canyon	East Waste Rock Expansion	(1) Salvage and stockpile native soils associated with the planned placement of additional waste rock at the base of the East Dumps (2) Place additional waste rock at the base of the East Dumps				(1) 75% (2) 0%	(1) 75% (2) 0%			-	(1) Project is placed on hold while recovery from Manefey Slide is underway (2) Place temporary seed mix in stripped areas and top soil stockpiles as needed to manage weeds and stormwater	(1) 100% (2) 100%	(1) 100% (2) 100%	(1) 100% (2) 100%
M035/0002	Ore Haulage	Abandonment of 6.0 Miles of Track - Copperton High Line			(1) 1.5 miles regraded/reclaimed		(1) 0%	(1) 0%			\$ 86,325				
M035/0002	South Tailing	Noxious Weed Treatment	Spot treatment for noxious weeds				50%	100%			\$ 500				









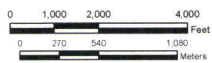
The information on this map is based on the most current information available to Kennecott and should be used for planning purposes only. No warranty expressed or implied is made regarding the accuracy or utility of the data for general or scientific purposes, nor shall the act of distribution constitute any such warranty.

NOTE: Image dates 2013, 2011.  
Scale expressed as relative fraction.

REV 1  
Rev Date 5/2/2014



1:50,000



5/2/2014 12:14:24 PM  
Path: C:\Data\2014\20140501\_Data\_Requests\Bingham\_Canyon\_Mine\_Figure2-1.mxd  
User: gordon.douglass

Area Description

- 1 Kennecott UCD Office Building
- 2 Small Bingham Reservoir
- 3 Copperton Rail Yard
- 4 Large Bingham Reservoir
- 5 Geology Building / Core Storage Buildings
- 6 Precipitation Plant
- 7 Midas Storage
- 8 Lark Buildings
- 9 Pit Conveyor Portal
- 10 Copperton Conveyor Portal
- 11 6190 Miscellaneous Buildings
- 12 Ore and Product Stockpile
- 13 Ore Conveyor and 5490 Tunnel
- 14 East Pump Station
- 15 Storage Area
- 16 Wasterock Disposal Area
- 17 Dyno Nobel Office and Shops
- 18 Process Water Tank
- 19 Copperton Concentrator (not included in this permit)
- 20 In-Pit Crusher
- 21 Change House
- 22 Code 80 Fuel & Lube Station

Area Description

- 23 North Ore Shoot Shaft
- 24 Carr Fork Exhaust Shaft & Pine Canyon Tunnel
- 25 Utah Metals Tunnel
- 26 Desilting Basin
- 27 Apex Shaft
- 28 La Granja Pilot Plant
- 29 Kennecott Reverse Osmosis Plant
- 30 Main Substation
- 31 Burma Road
- 32 Lark Gate Mine Entrance and Buildings
- 33 Primary Mine Access Road
- 34 Truck Shop (6190)
- 35 Employee Parking
- 36 6880 Truck Shop
- 37 6880 Change House and Buildings
- 38 New Rock Crusher
- 39 Code 85 Barrel Storage and Wash Pad
- 40 SX/EW Pilot Plant
- 41 Non Potable Water Tank and Facilities
- 42 Pump Station
- 43 SAWS Office and Maintenance
- 44 East Side Reservoir

Rio Tinto

Kennecott Utah Copper

FIGURE 2-1  
BINGHAM CANYON MINE FACILITIES  
BINGHAM CANYON MINE, KUC  
PERMIT # M/035/0002





**Rio Tinto**  
Kennecott Copper

DATE: 1/30/2015 11:03:50 AM  
CREATED BY: TERESA COCKAYNE  
PATH: \USSLCAP117\GIS\_PROJECTS\2015\20150128\_DOGM\_REPORTING\SOUTHDUMPS\_SOILSTRIPPING.MXD  
COORDINATE SYSTEM: NAD 1927 UTM ZONE 12N

**BINGHAM CANYON MINE (M\035\0002)**  
**SOUTH DUMP SOIL SALVAGE AND STOCKPILE LOCATIONS**





**Rio Tinto**  
Kennecott Copper

DATE: 1/30/2015 11:04:23 AM  
CREATED BY: TERESA COCKAYNE  
PATH: \\USSLCAP117\GIS\_PROJECTS\2015\20150128\_DOGM\_REPORTING\EWRE\_SOILSTRIPPING.MXD  
COORDINATE SYSTEM: NAD 1927 UTM ZONE 12N

**BINGHAM CANYON MINE (M035\0002)**  
**EAST DUMP SOIL SALVAGE AND STOCKPILE LOCATIONS**



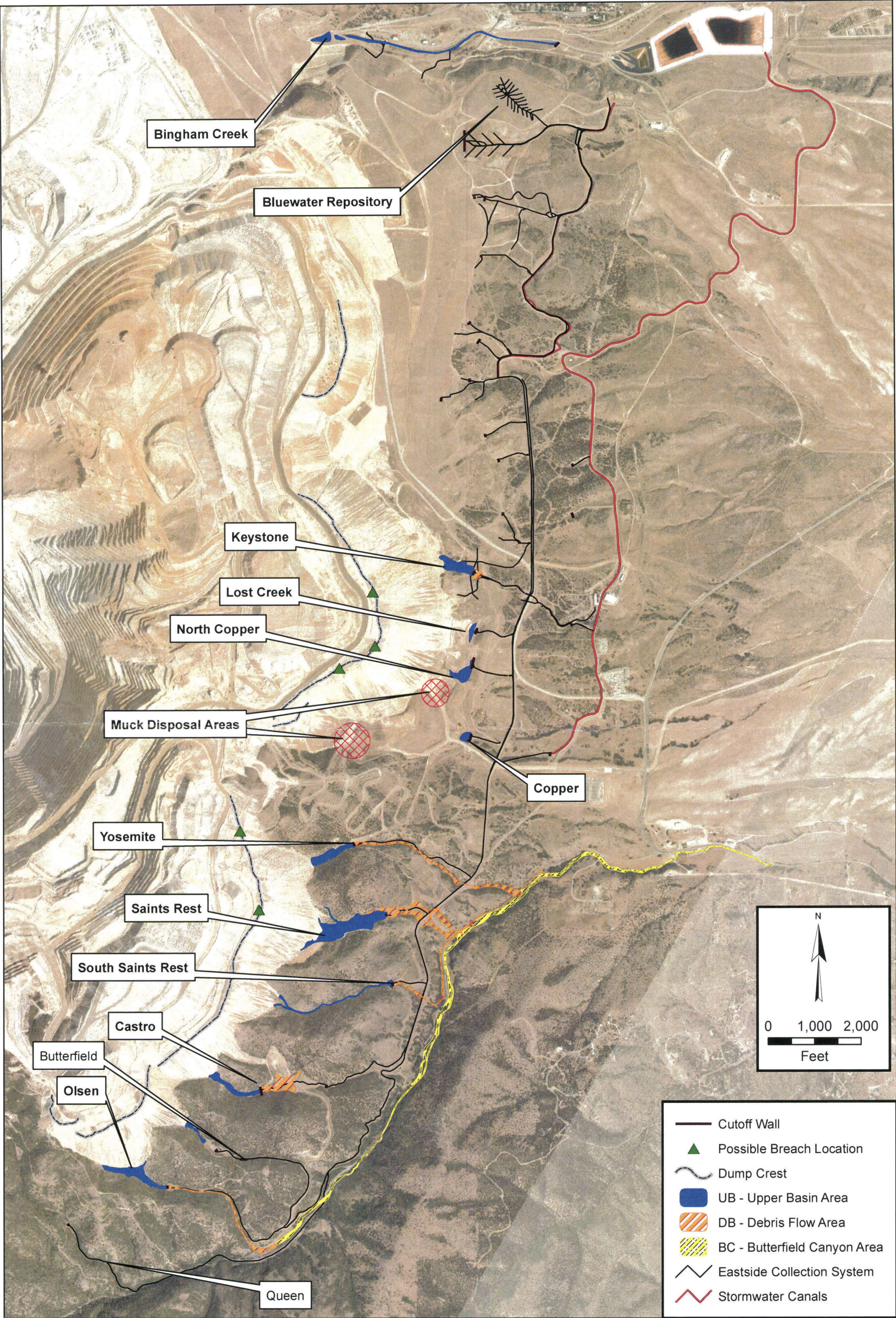


**Rio Tinto**  
Kennecott Copper

DATE: 1/28/2015 4:55:53 PM  
CREATED BY: TERESA COCKAYNE  
PATH: \\USSLCAP117\GIS\_PROJECTS\2015\20150128\_DOGM\_REPORTING\COPPERTONHIGHLINE\_RECLAMATION.MXD  
COORDINATE SYSTEM: NAD 1927 UTM ZONE 12N

**BINGHAM CANYON MINE (M\035\0002)**  
RAIL ROAD DEMOLITION ACTIVITY





Designed By: JI	<div>Rio Tinto</div> <div>KENNECOTT UTAH COPPER</div> <div>ENVIRONMENTAL</div>	SEPTEMBER 13, 2013 STORM EVENT RESPONSE FIGURE 1 LOCATION MAP OF WORK PLAN AREAS	
Drawn by: JI			
Project Eng:		Dwg No.: FIG1_WORK PLAN AREAS	
Project Manager:		Project: STORM EVENT 9/13/2013	



Kennecott Utah Copper  
4700 Daybreak Parkway  
South Jordan, Utah 84095  
801-204-2128 (o)  
801-569-7192 (f)

Steve Schnoor  
Director – Land, Water, and Energy

30 January 2015

Mr. Paul Baker, Minerals Program Manager  
Division of Oil, Gas & Mining  
Utah Department of Natural Resources  
1594 West North Temple, Suite 1210  
P.O. Box 145801  
Salt Lake City, Utah 84114-5801

Attn: Ms. Leslie Heppler

**Subject: Large Mining Operations 2014 Annual Report**  
**January 1, 2014 to December 31, 2014**  
**M/035/0002**  
**Bingham Canyon Mine**

Dear Mr. Baker:

Please find attached Form MR-AR for permit number M/035/0002, Bingham Canyon Mine.

Reference maps are included with this annual report, as well as the KUC document UDOGM Annual Reporting Register through Q4 2014.

KUC is also providing updated information regarding mining activities performed in 2014 (Attachment A) not specifically addressed on Form MR-AR for M/035/0002.

If you have any questions about these annual reports, please contact Thiess Lindsay at 801.569.6066.

Sincerely,

  
*For Steve Schnoor*

Steve Schnoor  
Director – Land, Water, and Energy

Cc: Dana Dean (UDOGM)

Attachment A

**Title:**

Update of Mining Activities Related to Bingham Canyon Mine Operations (M/035/0002)

**Context:**

The division has been briefed in various capacities throughout the year regarding new and/or continued mining activities related to the Bingham Canyon Mine operation.

**Purpose:**

The intent of this update is to provide the division with a brief summary of mining related activities completed or ongoing throughout the year.

**Summary of Activities (not addressed on Form MR-AR):**

- Chalcopryite Heap Leach Project (CHLP)
  - Pilot scale copper heap leach facility including pilot SX/EW plant (work not associated with leaching at Bingham) is located in Dry Fork Canyon atop existing historic waste rock.
  - The pilot facility began operation under leach in Q1-2012 and continued to operate until Q4 2014.
  - In Q4, the facility ceased operations and transitioned into care and maintenance until operations resume at a future time.
  - The facility is being monitored to ensure compliance with existing permits.
- Clean up of Debris Flow in Butterfield Drainage (see Figure "September 13, 2013 Storm Event Response Figure 1").
  - In September 2013, debris flow occurred from certain waste rock disposal areas that report to the Butterfield Drainage.
  - Cleanup efforts immediately commenced in 2013 and continued into 2014. Clean up activities include the re-establishment of sediment basins, removal of impacted sediment, re-grading, and reseeded.
  - Riparian response on Butterfield Creek began in Q2 2014. Response activities include the installation of sediment control features, re-establishment of a downstream de-silting basin, removal of impacted sediments, and reseeded. Additional reseeded was completed in Q4 2014.
- Common Access Decline / North Wall Drainage Gallery
  - North Wall Drainage Gallery access completed up to 3050' prior to Manefay slide event.
  - Mid-Slope drill commenced in Q1 2013 with the near completion of the first set of drainage holes
  - The 7951ft Common Access Decline will be completed in April 2015
  - 57, 580ft of Midslope drilling has been completed and has been very successful
  - A ventilation raise was installed in 2014
  - The development of the North Wall Drainage Gallery will commence at the completion of the Common Access Decline (April 2015)

- The North Wall Drainage Gallery consists of 2916ft of Centerline Development, 1895ft of Off-Centerline Development and 189,000ft of dewatering drilling
- South Wall Drainage Gallery
  - South Wall Drainage Gallery decline completed up to 1895' prior to Manefay slide event.
  - South wall depressurization drilling was expected to commence in Q3 2013, however was delayed due to the Manefay slide event
  - 8615ft of the 12050ft of development has been completed on the South Wall Drainage Gallery
  - 50,600ft of the 478,800ft of dewatering drilling has been completed
- 4590 Recovery Decline
  - Recovery decline development commenced in July 2013 in response to regain access to the South Wall Drainage Gallery (SWDG) and Common Access Decline (CAD) in response to the Manefay slide
  - 1660' of development was completed to regain access to the CAD by EOY 2013
  - 770' of development was completed to regain access to the SWDG by EOY 2013
  - The recovery decline was completed in 2014 and access to the SWDG and the CAD was re-established.
- North Ore Shoot Shaft / Integrated Skarns Order of Magnitude Study
  - An order of magnitude study commenced on the strategy of developing a number of Skarn deposits in close proximity to the previously investigated North Rim Skarn deposit
  - Shaft rehabilitation (stripping) completed to the 4500' level
  - Shaft rehabilitation was put on hold in Q4 and will remain in the care and maintenance state until further notice
  - This study has been put on hold.
- Integrated Skarn Project
  - A new Order of Magnitude Study commenced to evaluate various underground Skarns options
  - This study is due to go to pre-feasability phase in Q2 2015